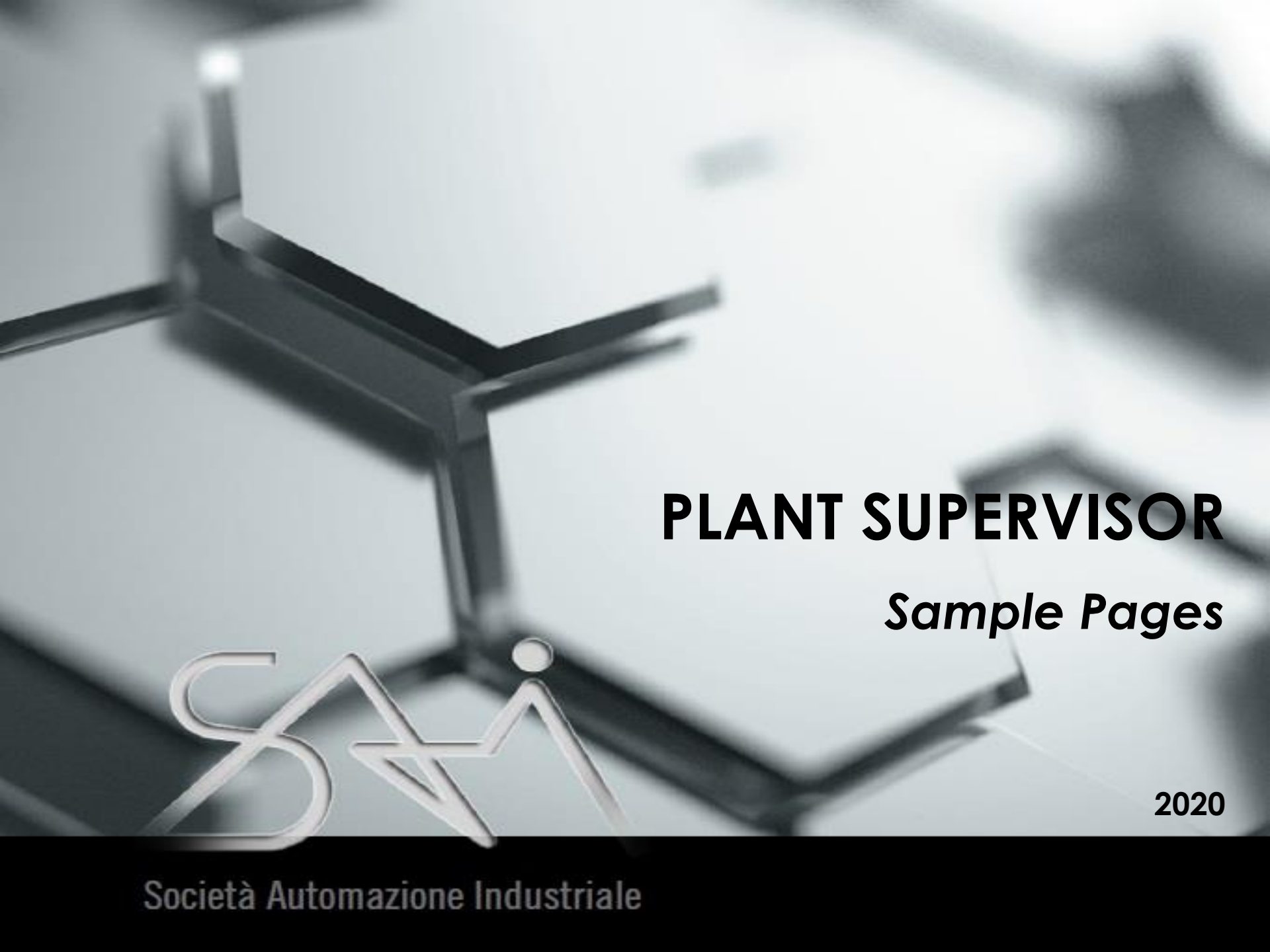




PLANT SUPERVISOR

Sample Pages



2020

Società Automazione Industriale

Operator Panel

S. A. I. Automation		MENU	
Anzeigen		Istwert	
Position Puller	cm	1234	
Puller Geschwindigkeit	m/min	1234	
Ziehkraft Puller	%	1234	
Ausziehlänge	cm	1234	
Position Säge			
Säge Geschwindigkeit			
Ziehkraft Säge			
Schritt (Nummer)			

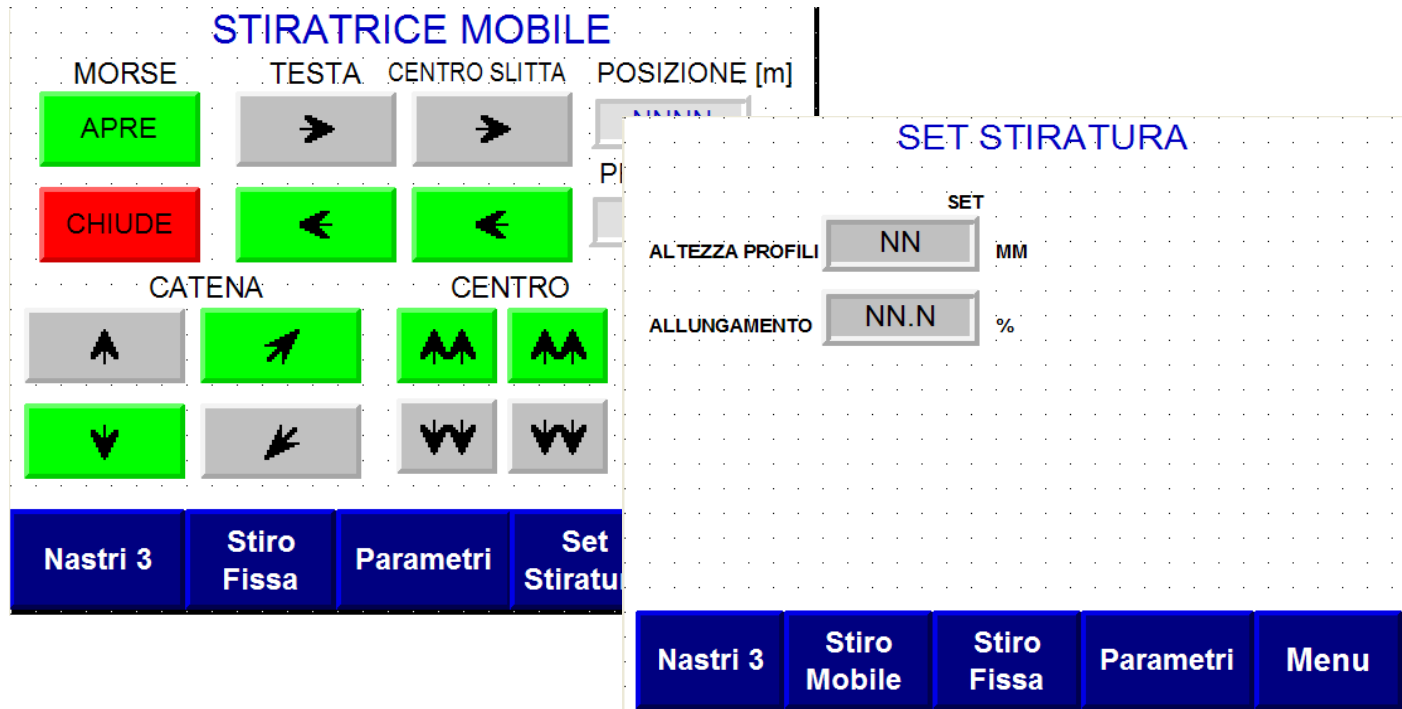
S. A. I. Automation		MENU	
ProFil abgelegt			
Presse in Extrusion			
Extrusionsende erreicht			

S. A. I. Automation		MENU			
Profil abgelegt	0			Extrudieren	
Presse in Extrusion	0			Blocklänge	
Extrusionsende erreicht	0			Exit Prof	
Extrusionsende bald erreicht	0			Gewicht e	
				Extrusion	
				Gewicht E	
				Butt End	
IF4: Freigabe Extrusion	0			MEHR...	
IF5: Ausfahrlänge erreicht	0				
IF6: Max. Ausfahrlänge erreicht	0				
IF7: Freigabe Profil ablegen	0				

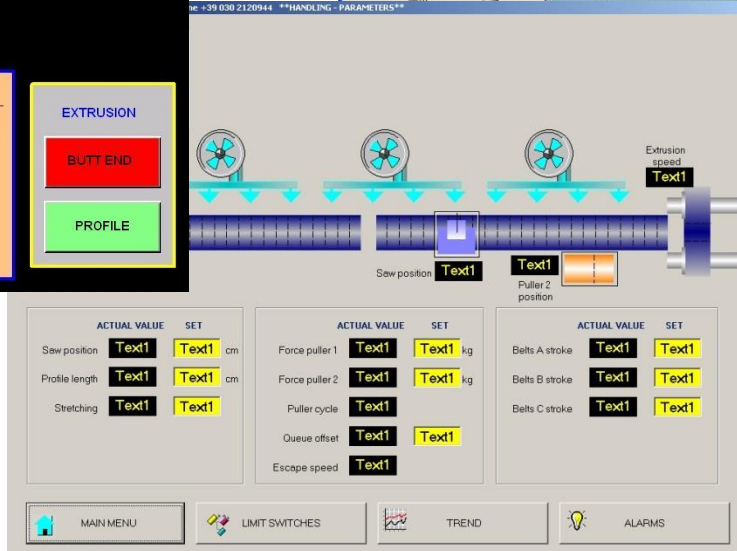
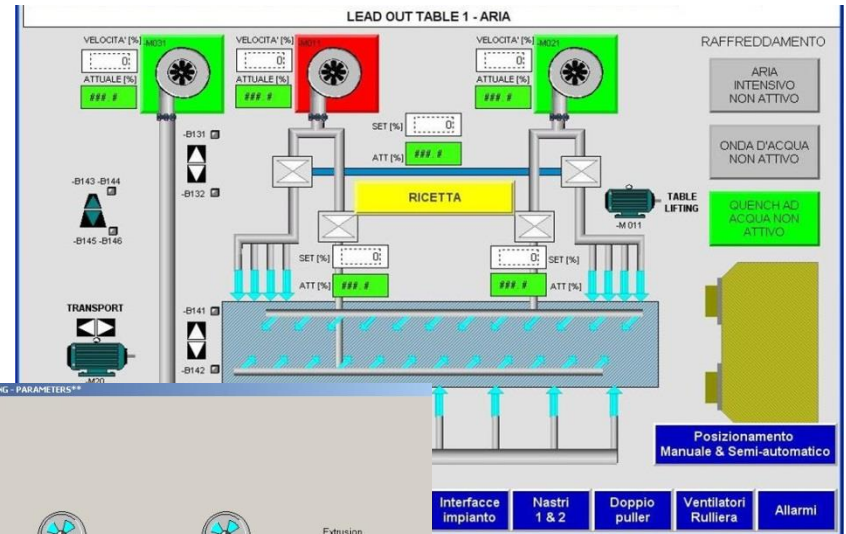
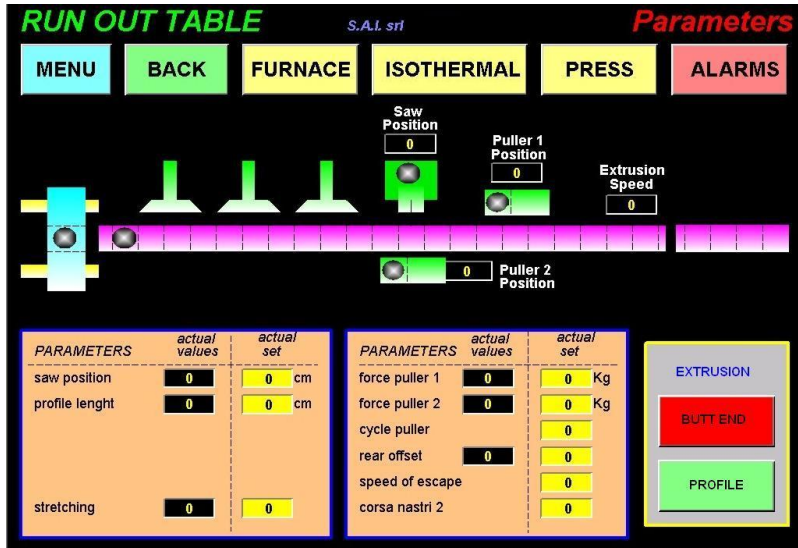
S. A. I. Automation			
Produktions Parameter		ISTWERT	
Extrudierte Stangen	1234	Stk.	
Extrudierte Blöcke	1234	Stk.	
Blocklänge	1234	mm	
Exit Profile	1234	cm	
Gewicht einzelnes Profil	1234	g	
Extrusions Geschwindigkeit	1234	m/min	
Gewicht Extrudiert	1234	kg	
Butt End	1234	mm	
MEHR...		MENÜ	

Operator Panel

Stretcher



Parameters



Diagnostic

FURNACE - SHEAR - HANDLING PERMISSIONS

CHECK PERMISSIONS

FURNACE - SHEAR

SI6 Billet on loader permission

SI12 Call billet

SI13 Stop billet pusher

SI2 Trucks and Door stand-by command

SI1 Billet Ilubrication command

SI5 Press loader movement permission

SI3 Push billet into furnace permission

SI4 Temperature OK permission

SPARE

SPARE

SPARE

SPARE

HANDLING

SI7 Extrusion permission

SI8 Press loader movement

SI9 F

SI11

SPAF

SPAF

SPAF

SPAF

×

CLOSE

FURNACE - SHEAR / BREAKERS DIAGNOSTIC

FURNACE - SHEAR
CIRCUIT BREAKERS DIAGNOSTIC

QM1 SHEAR PUMP AUXILIARY

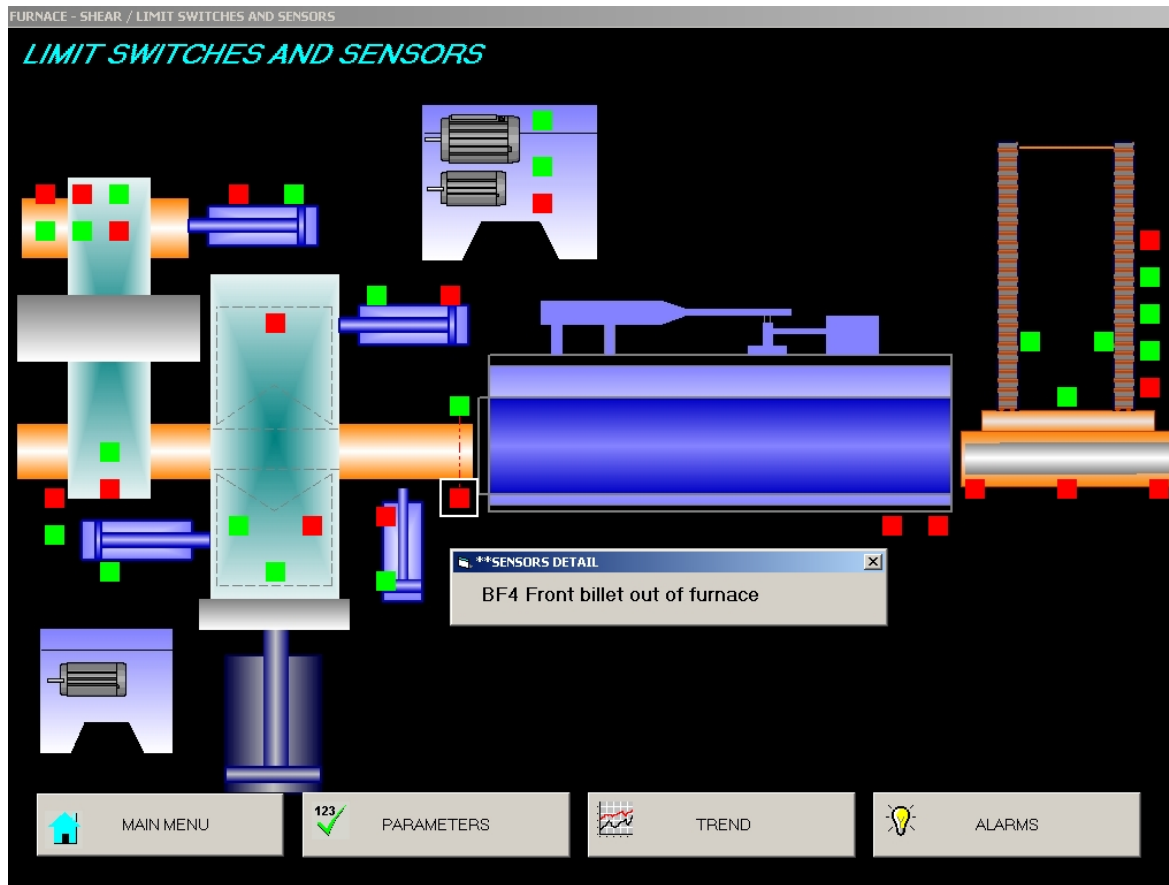
QM2 SHEAR PUMP SHEARING

QM3 TRASLATION PUMP

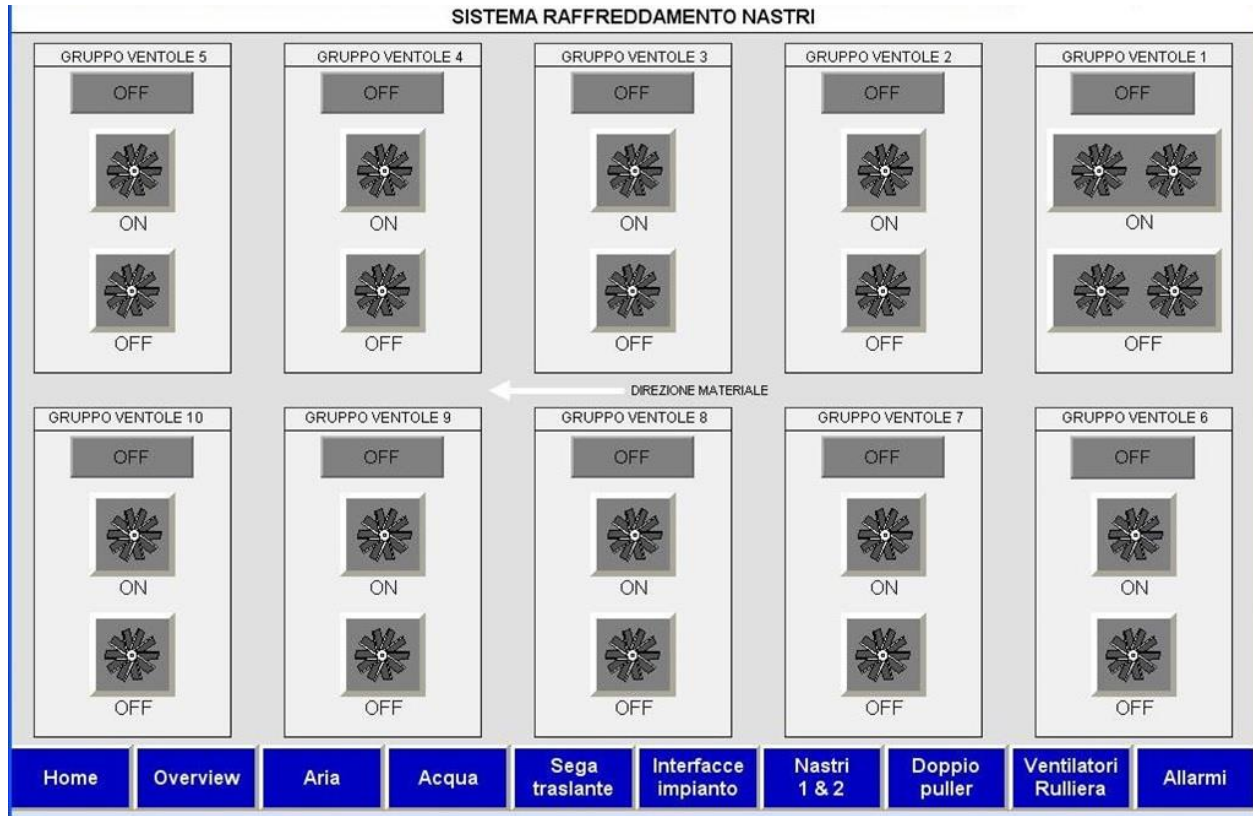
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CLOSE

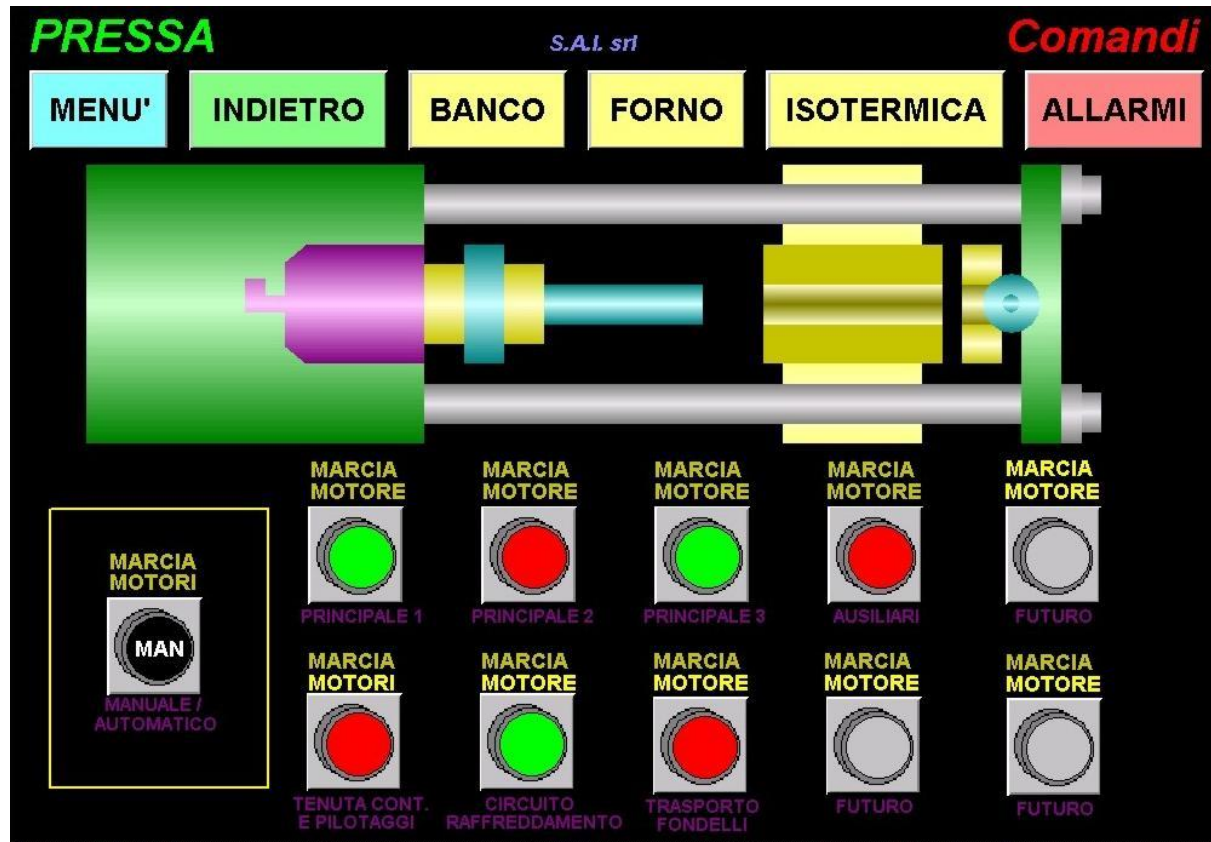
Safety



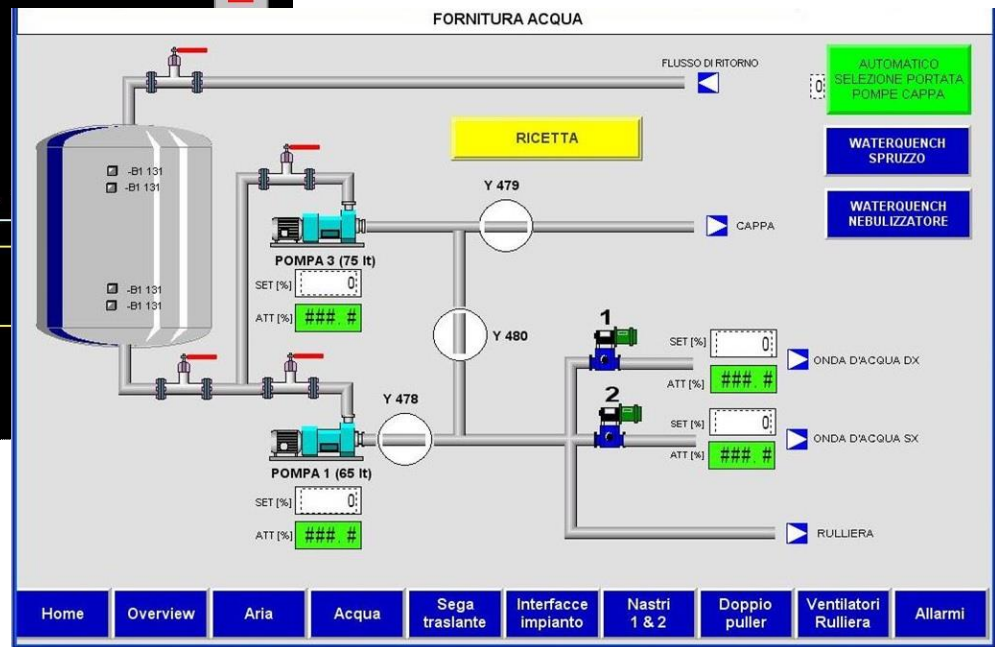
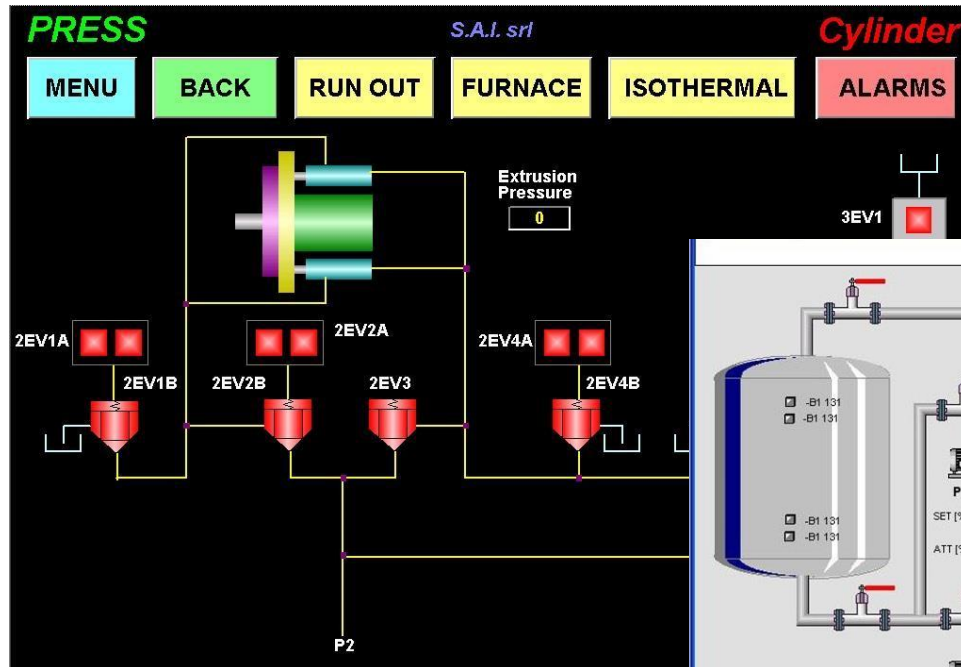
Cooling



Controls



Hydraulic Circuit



Log Storage

